



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3195-041
Job Sheet 174060



Part No: D3195-041

Job Qty: 6 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/9/18

Job Tracking No:

Due Date: 4/4/18

Created By: Michelle Gagnon-Donovan

Type: ~~SOLD~~

Description:

Note: DWG REV B IPP Rev:A New Issue 05-11-08 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	4/3/18	4/3/18	0.00	0.00	Start Up Machining-2		DAS 18/05/28
100	Bandsaw	6 pcs	4/3/18	4/3/18	0.00	0.08	Bandsaw1		522 18/05/28
110	CNC Vertical Machining	6 pcs	4/3/18	4/3/18	0.33	2.84	HAAS1-3		9-899 18/05/28
120	QC	6 pcs	4/3/18	4/3/18	0.00	0.00	QC2 Machining-2		18/05/28
130	QC	6 pcs	4/3/18	4/3/18	0.00	0.00	QC8 Machining-2		18/05/28
140	HandFinish	6 pcs	4/3/18	4/3/18	0.00	0.27	HandFinish1		18-05-28
150	Powdercoat	6 pcs	4/3/18	4/3/18	0.00	0.12	Powdercoat3		18-05-31
160	QC	6 pcs	4/3/18	4/3/18	0.00	0.00	QC3		Smis
170	Small Fab	6 pcs	4/4/18	4/4/18	0.00	0.99	Small Fab-3		DAS 38
180	QC	6 pcs	4/4/18	4/4/18	0.00	0.00	QC5		9-88
190	Packaging	6 pcs	4/4/18	4/4/18	0.00	0.00	Packaging3-1		DAS 21
200	QC21-SA	6 Ea	4/4/18	4/4/18	0.00	0.00	QC21		21 MAY 31 2018

Part Op 100 - Cut blanks: (0.75" x 2.00") x 3.60" long

Descriptions: 110 - Machine D3195-1 as per Folio FA334 and Dwg D3195 Identify as D3195-1

150 - START TIME: 8:00 OUT: 3:00 FINISH: 9:00 M1363D

170 - 1-Lightly Sand bonding surface 2-Bond D3195-5 into D3195-1 as per Dwg D3195 A/RContact

Cement

1300C M138TS

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.750X02.000	6061-T6 Bar .750 X 2.00	1.8000 ft (.3 ea)	90-Start up Operation	
D3195-5	Pad	6 Ea (1 ea)	170-Small Fab	5050661

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.750X02.000	2	41	0
170-Small Fab	D3195-5	6	6	0

Part Specifications

Specifications could not be found.

$$5058421 \times 6 = 1.8 = 5075048$$



DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S075049



Part: D3195-041

Job No: 174060

Serial No/Batch: S075049

Revision:
Inspector:

Date: 05/28/18

